



# Pennchem™ Novolac Grout

## SELECTION & SPECIFICATION DATA

<b>Type</b>	Novolac epoxy structural grout
<b>Description</b>	Pennchem Novolac Grout is a 3-component high functional novolac epoxy structural grout designed with low shrinkage for grouting and casting applications 3/4 inches (20 mm) thick or more.
<b>Uses</b>	<p>Restoring and protecting Portland cement concrete structures in chemical environments that exceed the capabilities of conventional epoxy grouts such as:</p> <ul style="list-style-type: none"><li>• Beams</li><li>• Machine bases</li><li>• Floors</li><li>• Foundations</li><li>• Footings</li><li>• Columns</li><li>• Pads</li><li>• Piers</li><li>• Piles</li><li>• Pedestals</li></ul> <p>Grouting base plates of rotating and reciprocating machinery such as:</p> <ul style="list-style-type: none"><li>• Ball mills</li><li>• Blowers</li><li>• Centrifuges</li><li>• Crushers</li><li>• Compressors</li><li>• Pumps</li><li>• Mixers</li><li>• Generators</li><li>• Stamping machines</li><li>• Paper mill machines</li></ul>
<b>Features</b>	<ul style="list-style-type: none"><li>• Excellent chemical resistance</li><li>• Contains no VOCs</li><li>• Fast set</li><li>• Excellent vibration resistance</li><li>• High physical strength</li><li>• Good bond to concrete and metal surfaces</li></ul>
<b>Limitations</b>	<ul style="list-style-type: none"><li>• Requires formwork.</li><li>• Not for use beyond its chemical resistance or thermal capabilities. Consult Armor with specific questions.</li></ul>

## INSTALLATION GUIDANCE

<b>Reference Specifications</b>	CES-360 Installation of Armor Resinous Polymer Concretes	
<b>Installation Conditions</b>	<p>Pennchem Novolac Grout is formulated for ideal handling at 70°F (21°C). Materials and substrate should be acclimated to the air temperature prior to installation, and the air temperature should be between 50°F (10°C) and 90°F (32°C) during installation and cure.</p> <p>Substrate must be clean, dry and neutral pH.</p>	
<b>Ratio</b>	<p>By weight, 1.0 resin: 0.5 hardener: 12 filler or 1.0 part mixed resin and hardener: 7.9 parts filler</p> <p>Where higher flow is required, reduce filler loading to 1.0 resin: 0.5 hardener: 10.5 filler or 1.0 part mixed resin and hardener: 6.9 parts filler by weight.</p>	
<b>Mixing</b>	<p>Pour measured quantity of resin into clean, dry mixing vessel. Slowly add measured quantity of hardener to resin and power mix thoroughly. Add filler and power mix until filler is thoroughly wetted.</p>	
<b>Work Life</b>	<p>30-45 minutes at 70°F (21°C)</p> <p>Work life is shorter at higher temperatures. A larger volume of mixed material will have a shorter work life than a smaller volume.</p>	
<b>Cleanup</b>	Xylene or MEK	
<b><u>CURE TIME</u></b>		
<b>Temperature</b>	<b>Initial Set</b>	<b>Full Cure</b>
70°F (21°C)	24 hours	48 hours
<b><u>SAFETY</u></b>		
<b>Safety</b>	<p>Mixes and applications of this product present a number of hazards. Read and follow the hazard information, precautions and first aid directions on the individual product labels and safety data sheets before using.</p>	
<b>Ventilation</b>	<p>Provide thorough air circulation during and after application until the material has cured when used in enclosed areas.</p>	

**PACKAGING, ESTIMATING & HANDLING**

Product	Code	Packaging
---------	------	-----------

6710 Resin	19592	40 lb (18.1 kg) pail
------------	-------	----------------------

6711 Hardener	19595	21 lb (9.5 kg) can
---------------	-------	--------------------

Tufchem Grout Filler	21931	60 lb (27 kg) bag
----------------------	-------	-------------------

A 4.07 cubic foot (541 lb) unit consists of 1 x 40 lb (4 gal) pail resin, 1 x 21 lb (1.5 gal) can of hardener and 8 x 60 lb bags filler.

Mix can be made more fluid by holding back up to 1 bag of filler. Yield will be reduced when filler is held back.

**Theoretical Coverage**

A 541 lb (245 kg) unit will yield 4.07 cubic feet (0.12 m<sup>3</sup>) of grout. Allow 16.6 mixed lb/ft<sup>2</sup> (81 kg/m<sup>2</sup>) when casting as a 1.5-inch (38 mm) overlay and 11.1 mixed lb/ft<sup>2</sup> (54.3 kg/m<sup>2</sup>) as a 1.0-inch (25 mm) overlay. Normal wastage allowances should be added. Unit yield will be reduced when filler loading is reduced.

**Storage & Shelf Life**

Maintain products in original packaging and sealed until ready for use. Estimated shelf life is 18 months for resin and hardener and 36 months for filler when stored in a dry area at 70°F (21°C). Actual shelf life may vary with storage conditions.

If there is any question with respect to the quality of the components, check reactivity prior to use. For assistance consult with Armor.

**TYPICAL PHYSICAL PROPERTIES**

Property	Typical Value
----------	---------------

Color	Gray
-------	------

Density, ASTM C138	133 lb/ft <sup>3</sup> (2,130 kg/m <sup>3</sup> )
--------------------	---

Compressive strength, ASTM C579	>12,500 psi (86 MPa)
---------------------------------	----------------------

Tensile strength, ASTM C307, 7-day	>1,500 psi (10.3 MPa)
------------------------------------	-----------------------

Shrinkage, ASTM C531	0.04%
----------------------	-------

Absorption, ASTM C413, 48 hr. immersion	<0.1%
---	-------

Minimum application thickness	0.75 inches (20 mm)
-------------------------------	---------------------

Slump using 7.9 filler: 1.0 mixed resin and hardener mix ratio	Approximately 3-5 inches (75-125 mm) with full filler loading.
--	--

Flow characteristics of resinous polymer grouts are different from Portland cement grouts. Caution should be used when comparing estimated slump values.

Rev 11/2025

**TERMS AND CONDITIONS OF SALE**

While statements, technical information and recommendations contained herein are based on information our company believes to be reliable, nothing contained herein shall constitute any warranty, express or implied, with respect to the products and/or services described herein and any such warranties are expressly disclaimed. We recommend that the prospective purchaser or user independently determine the suitability of our product(s) for their intended use. No statement, information or recommendation with respect to our products, whether contained herein or otherwise communicated, shall be legally binding upon us unless expressly set forth in a written agreement between us and the purchaser/user. For all Terms and Conditions of Sale see armor-inc.com.